1 Using multimeter test the wires of stepper motor, Confirm two groups of wires is available like below 1 and below 2
2 connected two groups cables of stepper motor with the left driver board. In left drive board has two thick cables like attached 1, please connected two groups cables with A+ A- and B+ B- in left
3. Find system setting — manufacturer parameters — Y Axis Um/Pulse. When you engrave a new workpiece, you should set new datas. The actual parameters is diameter of workpiece, The Expected parameters is length of design/pattern.